



# 5 Axis CNC Machining Capabilities



- HSK63 Spindle
- 28" x 25" x 22" travel
- Tool changer for 90 tools
- 600 psi coolant-through-spindle
- 3 station pallet changer
- Table load 2,200 lbs
- 18,000 RPM

- HSK63 Spindle
- 19" x 17" x 15" travel
- Tool changer for 30 tools
- 600 psi coolant-through-spindle
- Table load 660lbs
- 20,000 RPM



## OTHER SERVICES



TURNING

- (5) Turning Centers
- Swiss up to 1" Diameter
- Live Tooling
- Sub-spindle
- Bar Fed up to 3" Diameter



CNC MACHINING

- Over 25 Machining Centers
- Table Size up to 50" x 100"
- 3 & 4 Axis



WIRE EDM

- (4) Wire EDM's
- 4 Axis
- 31" x 23" Travel



WATERJET

- Dynamic Waterjet
- 72" x 144" Work Area
- Cutting up to 9" Thick

## QUALITY CONTROL



ZEISS CMM

- 39" x 47" x 23.5" Measuring Envelope
- Calypso Software
- Aktiv Scanning Technology

## Machinable Materials

- Stainless Steel
- Titanium
- Cold & Hot Rolled steel
- Tool Steel
- Alloy Steel
- Aluminum
- Brass
- Copper
- Non-Metallic Plastic
- Superalloy

## Industries Served

- Aerospace
- Medical
- Appliance
- Defense
- Firearms
- Automotive
- Electronics
- Heavy Truck
- Home Products
- Lawn & Garden

